

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
30 November 2000 (30.11.2000)

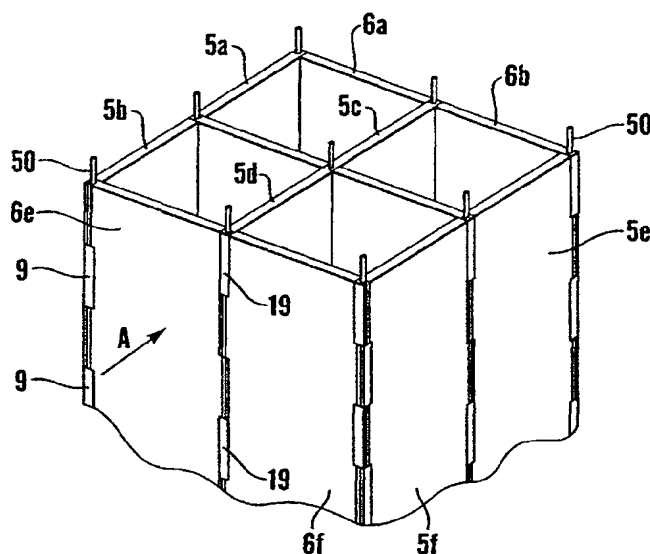
PCT

(10) International Publication Number
WO 00/72326 A1

- (51) International Patent Classification⁷: **G21C 19/07** (74) Agents: **JONES, Keith, William**; Harrison Goddard Foote, 11c Compstall Road, Stockport SK6 5HH et al. (GB).
- (21) International Application Number: PCT/GB00/01648
- (22) International Filing Date: 28 April 2000 (28.04.2000)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
9912089.1 25 May 1999 (25.05.1999) GB
- (71) Applicant (for all designated States except US): **BRITISH NUCLEAR FUELS PLC** [GB/GB]; Risley, Warrington, Cheshire WA3 6AS (GB).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **MINSHALL, David** [GB/GB]; British Nuclear Fuels plc, Risley, Warrington, Cheshire WA3 6AS (GB). **GARFIELD-FORD, Robert** [GB/GB]; British Nuclear Fuels plc, Risley, Warrington, Cheshire WA3 6AS (GB).
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).
- Published:
— With international search report.

[Continued on next page]

(54) Title: A CONTAINER FOR NUCLEAR FUEL ELEMENTS



(57) Abstract: According to the present invention there is provided a container for the storage or transport of nuclear fuel elements comprising a plurality of elongate compartments for receiving the nuclear fuel elements, the compartments being defined by a first set of plates intersecting with a second set of plates, the first set of plates extending perpendicularly with respect to the second set of plates to define compartments having a rectangular cross section, wherein at an intersection of a first plate in the first set of plates and a second plate in the second set of plates, the first and second plates are interconnected by joint which comprises a locking pin extending through a passage formed through and parallel to adjacent longitudinal edges of the plates.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

A Container for Nuclear Fuel Elements

The present invention relates to containers and, in particular, to containers for the storage and/or transport of nuclear fuel elements.

5

Typically, nuclear fuel elements may be stored and/or transported in containers in the form of casks, racks for in-pond storage of spent nuclear fuel elements, flasks and multi-element bottles. These containers generally comprise an elongate body incorporating a plurality of compartments of rectangular cross section, each of which can accommodate a fuel element. The compartments are formed from elongate plates, which intersect one another at right angles to define a cellular grid structure.

10

A problem encountered in the construction of such containers concerns the joining together of the plates. One method of joining the plates is to weld the plates together.

15

However, this method has certain disadvantages. For example, the plates are usually made from materials such as stainless steel or boron steel which are extremely difficult to weld. Furthermore, the welding material used to form fillet welds occupies space within the compartments so that the passage of a fuel element along a compartment may be obstructed. A further disadvantage is that plates joined together by welds are prone to distortion due to the intense heat generated during the welding process.

20

It is an object of this invention to provide a container for nuclear fuel elements in which the plates forming the compartments are joined together in such a manner as to overcome the aforementioned disadvantages.

25

According to the present invention there is provided a container for the storage or transport of nuclear fuel elements comprising a plurality of elongate compartments for receiving the nuclear fuel elements, the compartments being defined by a first set of plates intersecting with a second set of plates, the first set of plates extending perpendicularly with respect to the second set of plates to define compartments

30

having a rectangular cross section, wherein, at an intersection of a first plate in the first set of plates and a second plate in the second set of plates, the first and second plates are interconnected by joint which comprises a locking pin extending through a passage formed through and parallel to adjacent longitudinal edges of the plates.

5

Preferably, the joint comprises at least one projection and a recess provided in a longitudinal edge of the second plate, the recess on the first plate receiving a projection on the second plate and the recess on the second plate receiving a projection on the first plate, and wherein the locking pin extends through a passage provided in the projections of the first and second plates.

10

In a preferred embodiment the passage for the locking pin in the projections of the first and second plates each comprises a groove.

15

The projections may each comprise an end face extending along the longitudinal edge of the plate and a side face extending perpendicular thereto, wherein the groove extends parallel with the end face and has an access opening extending along the length of the groove and provided in the side face.

20

Preferably, the access opening to the groove in the side face of the projections of the first plate is perpendicular with respect to the access opening to the groove in the side face of the projections in the second plate.

25

According to a further aspect of the invention, at a position along an intersection of the first and second plates, two plates in the first set are each formed along their mutually adjacent longitudinal edges so as to define a tongue on each of the two plates, the tongues co-operating so as to present mutually adjacent surfaces, a groove being provided in each of the adjacent surfaces to define the passage for the locking pin, and wherein the tongues are accommodated in an aperture formed in the plates of the second set.

30

Preferably, at a further position along the intersection of the first and second set are each formed along their mutually adjacent longitudinal edges so as to define a tongue on each of the two plates, the tongues co-operating so as to present mutually adjacent
5 surfaces, a groove being provided on each of the adjacent surfaces to define a passage for the locking pin, and wherein the tongues are accommodated in an aperture formed in the two plates of the first set.

The profiles of the joints at the intersections of the plates can be formed by any
10 suitable metal cutting operation. However, it has been found that the most suitable method is a laser cutting technique. This technique enables the joints to be produced with the required dimensional accuracy.

It has been found that the interconnecting joints according to the invention provide
15 the ability to withstand static and dynamic loads. The resilience of the joints enables the container to absorb energy resulting from impacts.

Construction of the container in accordance with the present invention enables the components to be transported conveniently as so-called 'flat packs'. Container
20 assembly can be carried on site by unskilled labour.

The absence of weld material within the compartments ensures that there is an increased amount of space for accommodating the fuel elements. Furthermore, there are no obstructions within the compartments to hinder insertion of the fuel elements.
25 Since no heat is required for assembly the plates, in contrast to a welded assembly, the plates are not prone to distortion.

The plates defining the compartments may have a thickness in the order of 5mm. If the containers are required to accommodate spent nuclear fuel elements, the material
30 for the plates should be a suitable neutron poison. Typically, the material may be a stainless steel or a boron steel.

The invention will now be described, by way of example, with reference to the accompanying drawings, in which:

- 5 Figure 1 is a diagrammatic end elevation of a container having compartments for accommodating nuclear fuel elements according to a preferred aspect of the invention;

Figure 2 is an isometric view of the compartments shown in Figure 1;

10

Figure 3 is a side elevation in the direction of arrow A (Figure 2) of the compartments shown in Figure 1;

15

Figure 4 is a cross section of a joint at a corner of a compartment taken on line IV-IV shown in Figure 3;

Figure 5 is a cross section of a joint at a T-junction taken on line V-V shown in Figure 3, and

20

Figures 6 and 7 are cross sections of a joint at a cross junction.

25

Referring to Figure 1, there is shown a diagrammatic representation of a typical container 1 for receiving nuclear fuel elements (not shown). The container 1 comprises an elongate cylindrical casing 2 within which is housed an assembly of compartments 3. The compartments are located within the casing 2 by a plurality of baffle plates 4 positioned at intervals along the container 1.

30

The compartments 3 are of rectangular cross section and are formed by sets of elongate plates 5, 6. A first set of plates 5 extends perpendicularly with respect to a second set of plates 6 so as to form opposing walls of the compartments 3. Although four compartments have been shown in Figure 1, it will be apparent that any suitable

number of compartments can be chosen to suit a particular application. Each compartment 3 is of a size that is sufficient to accommodate a nuclear fuel element.

As shown in Figures 1 and 2, the first set of plates 5 comprises three pairs of plates, 5a, 5b, 5c, 5d, 5e, 5f. The second set of plates 6 similarly comprises three pairs of plates 6a, 6b, 6c, 6d, 6e, 6f. At each junction the first and second set of plates 5, 6, the plates are interlocked by a pinned joint, as hereinafter described.

A typical interlocking corner joint at a junction of the plate 5b with the plate 6c is shown in Figure 4. As seen in Figure 3, along the longitudinal edge of the plate 6e there is a series of alternating projections 7 and recesses 8. Similarly, formed along the longitudinal edge the plate 5b is a series of alternating projections 9 and recesses 10.

Formed along each of the projections 7 of the plate 6e, is a groove 11. The direction of the groove 11 extends parallel to a longitudinal edge 12 of the projection 7 and has an access opening 13 in a side face 14 of the plate 6e. Similarly, formed along each of the projections 9 of the plate 5b is a groove 15. The groove 15 extends in a direction parallel to a longitudinal edge 16 and has an access opening 17 in a side face 18 of the plate 5b.

When the plates 5b and 6e are assembled, the projections and recesses 9, 10 of plate 5b interengage with the projections and recesses 7, 8 of the plate 6e so as to align the grooves 11 and 15. A locking pin 50 is inserted through the passage formed by the grooves 11, 15 so as to interlock the plates 5b, 6e. Since the access openings 13, 17 of the respective grooves 11, 15 are arranged perpendicularly with respect to one another, the plates 5b, 6e cannot be disassembled without first removing the locking pin 50.

At a typical T-junction, as seen in Figure 5. The three plates 5d, 6c and 6f are interlocked by a locking pin 50. Along a longitudinal edge of the plate 5d is a series

of projections 19. Between each projection 19, there is a recess 20 which has a length along the edge to receive a projection 21, formed on the longitudinal edge of plate 6f, and a projection 22, formed on the longitudinal edge of plate 6e. A recess 23 formed on the longitudinal edge of plate 6f receives the projection 19 on plate 5d.

5 Further recesses 24 on plate 6f are of sufficient length to receive both of the projections 19, 22 on plates 5d, 6e respectively. Recesses 25 formed on the longitudinal edge of plate 6e receives the projections 19, 21 on plates 5d, 6f, respectively.

10 A groove 30 is formed along the projection 19 and has an access opening 31 in a side face of the plate 5d. Grooves 32, 33 are formed respectively in the projection 21 of plate 6f and in the projection 22 of plate 6e. Each of the grooves 32, 33 has an access opening 34, 35 on a side face of the respective plate 6f, 6e. The access openings 34, 35 are arranged in alignment with each other, but are disposed perpendicularly with
15 respect to the access openings 31 of the grooves 30. Thus, when the locking pin 50 extends through the aligned grooves 30, 32, 33, the plates 5d, 6f, 6e are completely interlocked.

A cross joint formed between plates 5c, 5d, 6c, 6d as shown in Figures 6 and 7.

20 Figure 6 is a cross section through the cross joint at a position near the end of the compartments 3 (corresponding to the position of lines V-V shown in Figure 3). The longitudinal edge of plate 5c is rebated by removing half the thickness of the plate to form a tongue 40. Similarly, the longitudinal edge of plate 5d is rebated to form a tongue 41. Semi-circular grooves 42, 43 are formed in the mutually adjacent surfaces
25 of tongues 40, 41 respectively. The grooves 42, 43 co-operate to form a circular passage through which a locking pin 50 can be inserted. The lengths of the tongues 40, 41 along the longitudinal edges of the plates correspond to the length of a projection 19 along the plate 5d. The tongues 40, 41 extend from the longitudinal edge of the plates by an amount equal to the thickness of the plates.

30

To accommodate the tongues 40, 41, rectangular-shaped apertures 44 are formed in the abutting plates 6c, 6d.

5 A further cross section of the cross joint is shown in Figure 7 (the cross section is taken at a position corresponding to the position of projections 21 shown in Figure 3). A rebate formed along the longitudinal edge of plate 6c defines a tongue 45 and a rebated longitudinal edge of plate 6d defines a tongue 46. A semi-circular groove 47 is formed in the tongue 45 and a semi-circular groove 48 is formed in the mutually adjacent surface of the tongue 46. When the plates 6c, 6d are assembled, the semi-
10 circular grooves 47, 48 co-operate to define a circular passage through a locking pin 50 can be inserted. The lengths of the tongue 45, 46 along the longitudinal edges of the plates correspond to the length of a projection 19 along the plate 5b. The tongues 45, 46 extend from the longitudinal edge by an amount equal to the thickness of the plates. Rectangular-shaped apertures 49 are provided in the abutting plates 5c, 5d to
15 accommodate the tongues 44, 45.

The two arrangements shown in Figures 6 and 7 alternate along the length of the compartments at regular pitches. Thus, the tongues extend, alternately, from the longitudinal edge of the plates first in one direction and then at right angles thereto.
20 When the locking pin 50 is inserted through the passage formed by the semi-circular grooves, the plates 5c, 5d, 6c, 6d are firmly interlocked.

Claims

1. A container for the storage or transport of nuclear fuel elements comprising a plurality of elongate compartments for receiving the nuclear fuel elements,
5 the compartments being defined by a first set of plates intersecting with a second set of plates, the first set of plates extending perpendicularly with respect to the second set of plates to define compartments having a rectangular cross section, wherein, at an intersection of a first plate in the first set of plates and a second plate in the second set of plates, the first and second
10 plates are interconnected by a joint comprising a locking pin extending through a passage formed through and parallel to adjacent longitudinal edges of the plates.
2. A container according to claim 1, wherein the joint comprises at least one
15 projection and a recess are provided in a longitudinal edge of the second plate, the recess on the first plate receiving a projection on the second plate and the recess on the second plate receiving a projection on the first plate, and wherein the locking pin extends through a passage provided in the projections of the first and second plates.
- 20 3. A container according to claim 2, wherein the passage for the locking pin in the projections of the first and second plates each comprises a groove.
- 25 4. A container according to claim 3, wherein the projections may each comprise an end face extending along the longitudinal edge of the plate and a side face extending perpendicular thereto, wherein the groove extends parallel with the end face and has an access opening extending along the length of the groove and provided in the side face.
- 30 5. A container according to claim 4, wherein the access opening to the groove in the side face of the projections of the first plate is perpendicular with respect

to the access opening to the groove in the side face of the projections in the second plate.

- 5 6. A container according to claim 1, wherein at a position along an intersection of the first and second plates, two plates in the first set are each formed along their mutually adjacent longitudinal edges so as to define a tongue on each of the two plates, the tongues co-operating so as to present mutually adjacent surfaces, a groove being provided in each of the adjacent surfaces to define the passage for the locking pin, and wherein the tongues are accommodated in
10 an aperture formed in the plates of the second set.
- 15 7. A container according to claim 6, wherein at a further position along the intersection of the first and second set of plates, two plates in the second set are each formed along their mutually adjacent longitudinal edges so as to define a tongue on each of the two plates, the tongues co-operating so as to present mutually adjacent surfaces, a groove being provided on each of the adjacent surface to define a passage for the locking pin, and wherein the
20 tongues are accommodated in an aperture formed in the two plates of the first set.

2/3

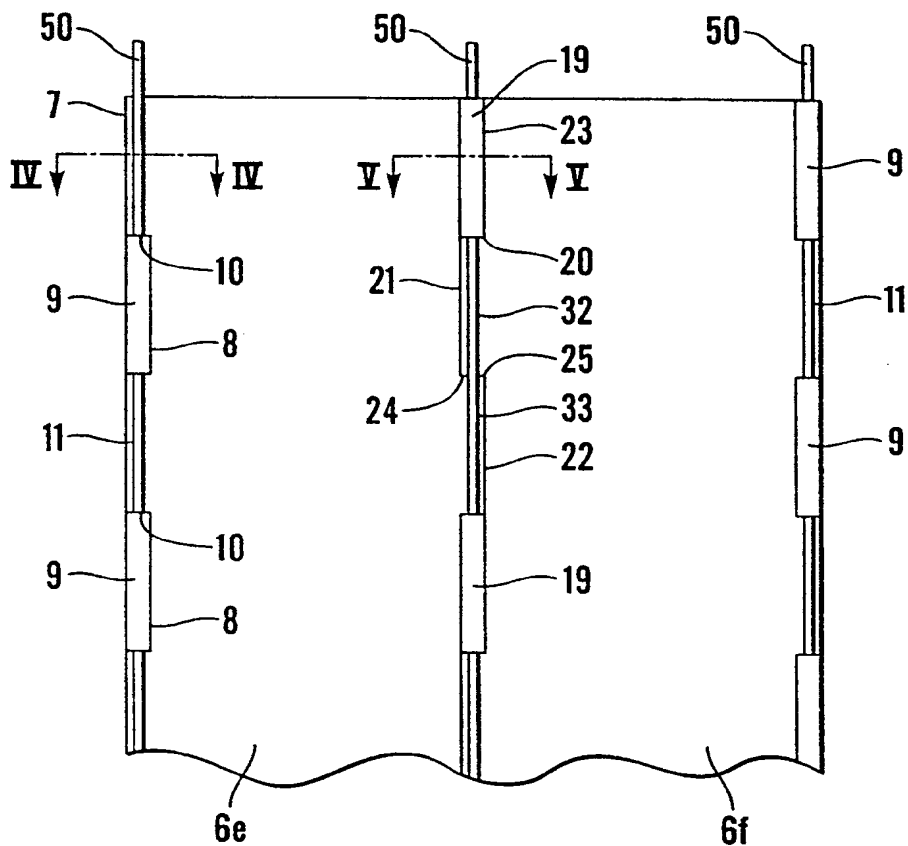


Fig. 3

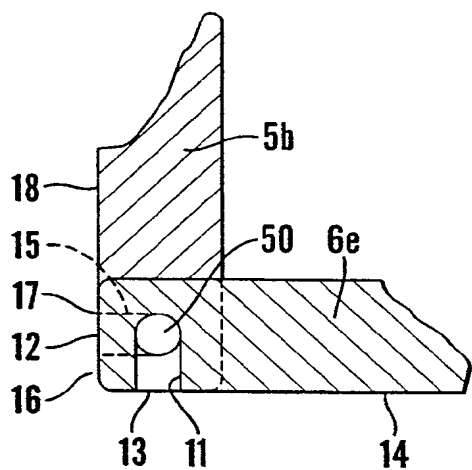


Fig. 4

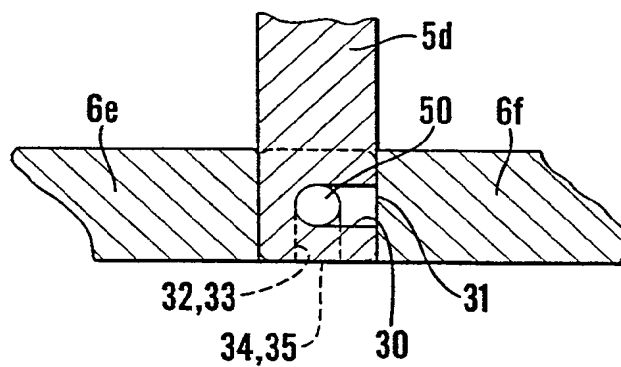


Fig. 5

3/3

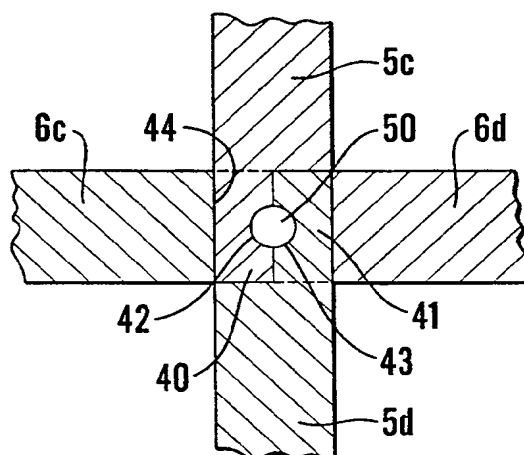


Fig. 6

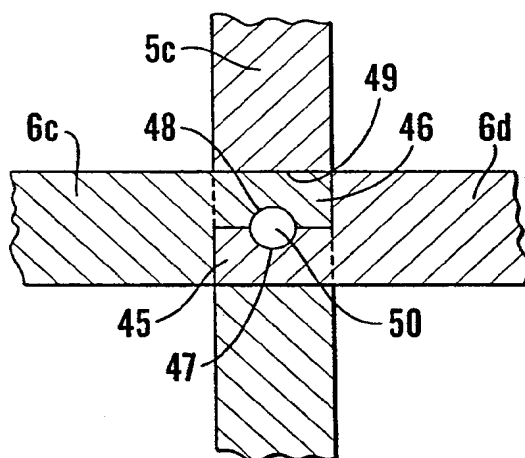


Fig. 7

INTERNATIONAL SEARCH REPORT

Inter national Application No
PCT/GB 00/01648

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 G21C19/07

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G21C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4 331 244 A (DAVIS, JR) 25 May 1982 (1982-05-25) abstract; figures 1,2 ---	1
A	EP 0 858 079 A (SOCIÉTÉ ATLANTIQUE DE TECHNIQUES AVANCÉES) 12 August 1998 (1998-08-12) figures 2,8 ---	1
A	EP 0 883 135 A (A.T.E.A SOCIÉTÉ ATLANTIQUE DE TECHNIQUES AVANCÉES) 9 December 1998 (1998-12-09) abstract; figure 1 ---	1
A,P	EP 0 947 434 A (YULE, NOEL IVOR) 6 October 1999 (1999-10-06) abstract; figure 1 --- -/--	1

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

29 August 2000

Date of mailing of the international search report

05/09/2000

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Frisch, K

INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 00/01648

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4 815 624 A (HOUGHTON) 28 March 1989 (1989-03-28) the whole document ---	1
A	EP 0 158 849 A (TRANSNUKLEAR GMBH) 23 October 1985 (1985-10-23) figures 1-5 ---	1
A	EP 0 080 894 A (FAIREY ENGINEERING LIMITED) 8 June 1983 (1983-06-08) the whole document -----	1

INTERNATIONAL SEARCH REPORT

information on patent family members

International Application No

PCT/GB 00/01648

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4331244 A	25-05-1982	CA 1151780 A	09-08-1983
EP 858079 A	12-08-1998	FR 2759484 A	14-08-1998
		JP 11064572 A	05-03-1999
EP 883135 A	09-12-1998	FR 2764427 A	11-12-1998
		JP 11014785 A	22-01-1999
		US 6064709 A	16-05-2000
EP 947434 A	06-10-1999	NONE	
US 4815624 A	28-03-1989	DE 3623133 A	29-01-1987
		FR 2585171 A	23-01-1987
		GB 2177962 A,B	04-02-1987
		JP 62025297 A	03-02-1987
EP 158849 A	23-10-1985	DE 3413393 A	17-10-1985
		DE 3561427 D	18-02-1988
		ES 542050 D	16-10-1986
		ES 8700777 A	16-01-1987
		JP 1826628 C	28-02-1994
		JP 61002097 A	08-01-1986
EP 80894 A	08-06-1983	GB 2110152 A	15-06-1983
		JP 1354202 C	24-12-1986
		JP 58113795 A	06-07-1983
		JP 61019953 B	20-05-1986